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- (c) On standard gauge locomotives, the distance between the inside gauge of the flanges on non-wide flange wheels may not be less than 53 inches or more than 53½ inches. The distance between the inside gauge of the flanges on wide flange wheels may not be less than 53 inches or more than 53¼ inches.
- (d) The distance back to back of flanges of wheels mounted on the same axle shall not vary more than ½ inch.

§ 229.75 Wheels and tire defects.

Wheels and tires may not have any of the following conditions:

- (a) A single flat spot that is $2\frac{1}{2}$ inches or more in length, or two adjoining spots that are each two or more inches in length.
- (b) A gouge or chip in the flange that is more than $1\frac{1}{2}$ inches in length and $\frac{1}{2}$ inch in width.
- (c) A broken rim, if the tread, measured from the flange at a point five-eighths inch above the tread, is less than 3¾ inches in width.
- (d) A shelled-out spot 2½ inches or more in length, or two adjoining spots that are each two or more inches in length.
- (e) A seam running lengthwise that is within 3¾ inches of the flange.
- (f) A flange worn to a % inch thickness or less, gauged at a point % inch above the tread.
- (g) A tread worn hollow 5/16 inch or more on a locomotive in road service or 3/6 inch or more on a locomotive in switching service.
- (h) A flange height of $1\frac{1}{2}$ inches or more measured from tread to the top of the flange.
 - (i) Tires less than 1½ inches thick.
- (j) Rims less than 1 inch thick on a locomotive in road service or less than ¾ inch on a locomotive in yard service.
- (k) A crack or break in the flange, tread, rim, plate, or hub.
- (1) A loose wheel or tire.
- (m) Fusion welding may not be used on tires or steel wheels of locomotives, except for the repair of flat spots and worn flanges on locomotives used exclusively in yard service. A wheel that has been welded is a welded wheel for the life of the wheel.

ELECTRICAL SYSTEM

§ 229.77 Current collectors.

- (a) Pantographs shall be so arranged that they can be operated from the engineer's normal position in the cab. Pantographs that automatically rise when released shall have an automatic locking device to secure them in the down position.
- (b) Each pantograph operating on an overhead trolley wire shall have a device for locking and grounding it in the lowest position, that can be applied and released only from a position where the operator has a clear view of the pantograph and roof without mounting the roof.

§ 229.79 Third rail shoes.

When locomotives are equipped with both third rail and overhead collectors, third-rail shoes shall be deenergized while in yards and at stations when current collection is exclusively from the overhead conductor.

§ 229.81 Emergency pole; shoe insulation.

- (a) Each locomotive equipped with a pantograph operating on an overhead trolley wire shall have an emergency pole suitable for operating the pantograph. Unless the entire pole can be safely handled, the part of the pole which can be safely handled shall be marked to so indicate. This pole shall be protected from moisture when not in use.
- (b) Each locomotive equipped with third-rail shoes shall have a device for insulating the current collecting apparatus from the third rail.

§ 229.83 Insulation or grounding of metal parts.

All unguarded noncurrent-carrying metal parts subject to becoming charged shall be grounded or thoroughly insulated.

§ 229.85 High voltage markings: doors, cover plates, or barriers.

All doors, cover plates, or barriers providing direct access to high voltage equipment shall be marked "Danger-